



## WORX RACING Billet Throttle Body Mount

**PART # - WR04047**

**MODELS: Yamaha 1.8 models**

### **INSTALLATION INSTRUCTIONS**

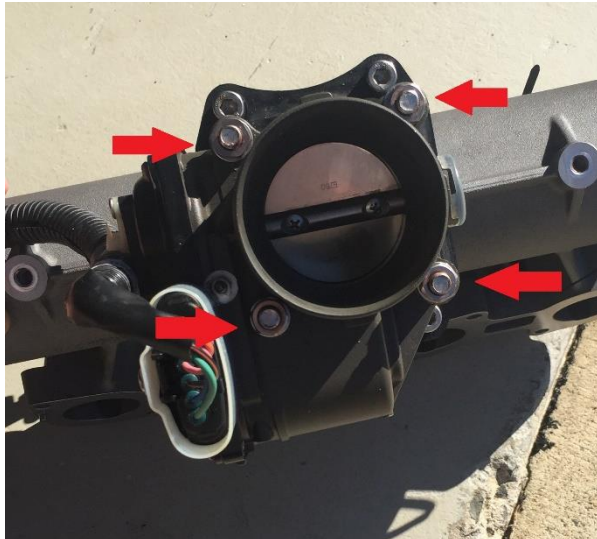
- 1- Remove Intake manifold/throttle body from ski as per OEM workshoup manual.
- 2- Working on manifold on the bench. Remove throttle body from OEM rubber mount on manifold by removing 4 nuts and washers. (Retain OEM flat washer) **(PIC 1)**
- 3- Remove OEM throttle body mount from manifold by removing 4 x M8 socket bolts (retain OEM bolts) **(PIC 2)**
- 4- Clean surface and apply small amount of sealant around rubber seal and fit WORX WR04047 mount with using OEM bolts (use loctite) **(PIC 3)**
- 5- Grease and Fit supplied O-ring. **(PIC 5)**
- 6- Fit Throttle body to mount using supplied M8 x 60 Bolts and spring washer also use OEM flat washer **(PIC 6,7,8)**
- 7- Refit manifold to engine as per OEM workshop manual.

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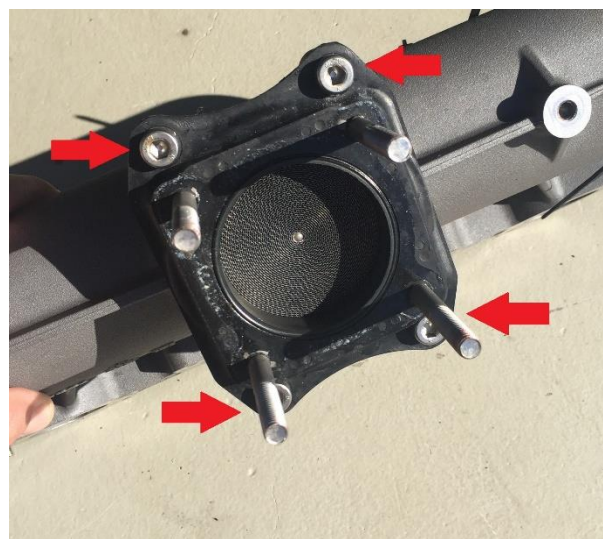
8B/354 Brisbane Rd Arundel QLD 4214 Phone: +61 7 5563 1031

[www.worx.com.au](http://www.worx.com.au) / [info@worx.com.au](mailto:info@worx.com.au)

**PIC 1**



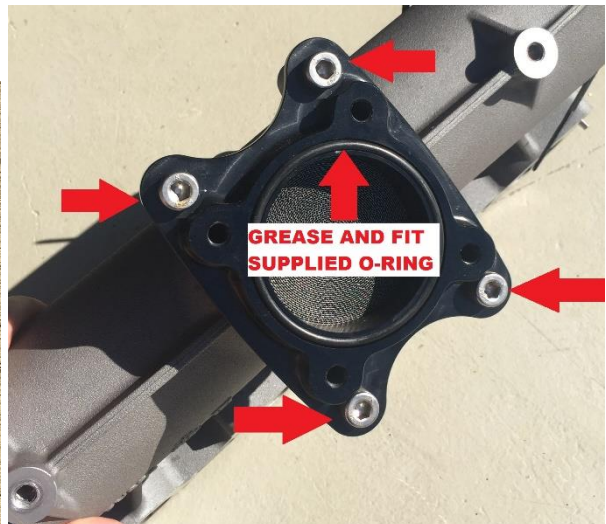
**PIC 2**



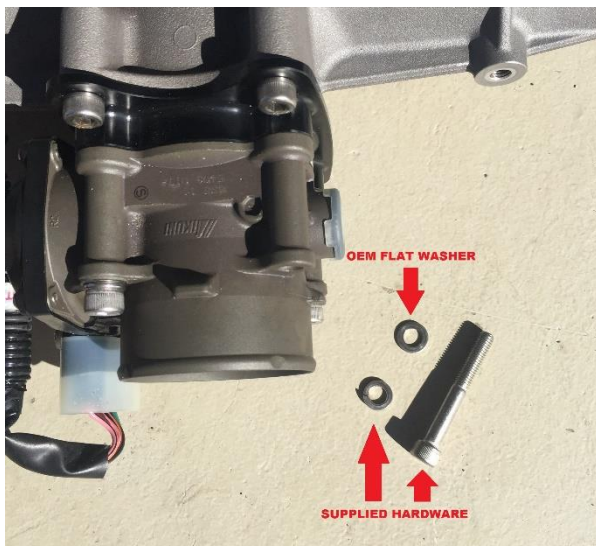
PIC 3



PIC 4



PIC 5



PIC 6



PIC 7

